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RBW6305G01232-3G-9**Job Sheet 181708****Part No:** RBW6305G01232-3G-9**Job Qty:** 1 ea**Part Name:** Hex Nut**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 8/7/18**Job Tracking No:****Due Date:** 8/7/18**Created By:** Logan David**Type:** SOLD**Description:****Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		8/7/18	0.00	0.00	Start Up Stores/Pkg-1		
110	QC	1 pcs		8/7/18	0.00	0.00	QC5		
120	Packaging	1 pcs		8/7/18	0.00	0.00	Packaging3		
130	QC21-FG	1 Ea		8/7/18	0.00	0.00	QC21		

AUG 08 2018

DAS
21
9-88**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
AN315-6R	3/8"-24 RH Threaded Nut	1 Ea (1 ea)	100-Start up Operation	5040298

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	AN315-6R	1	277	0

Part Specifications

Specifications could not be found.

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Container No: S099628



Part: RBW6305G01232-3G-9

Job No: 181708

Serial No/Batch: S099628

Revision:

Inspector:

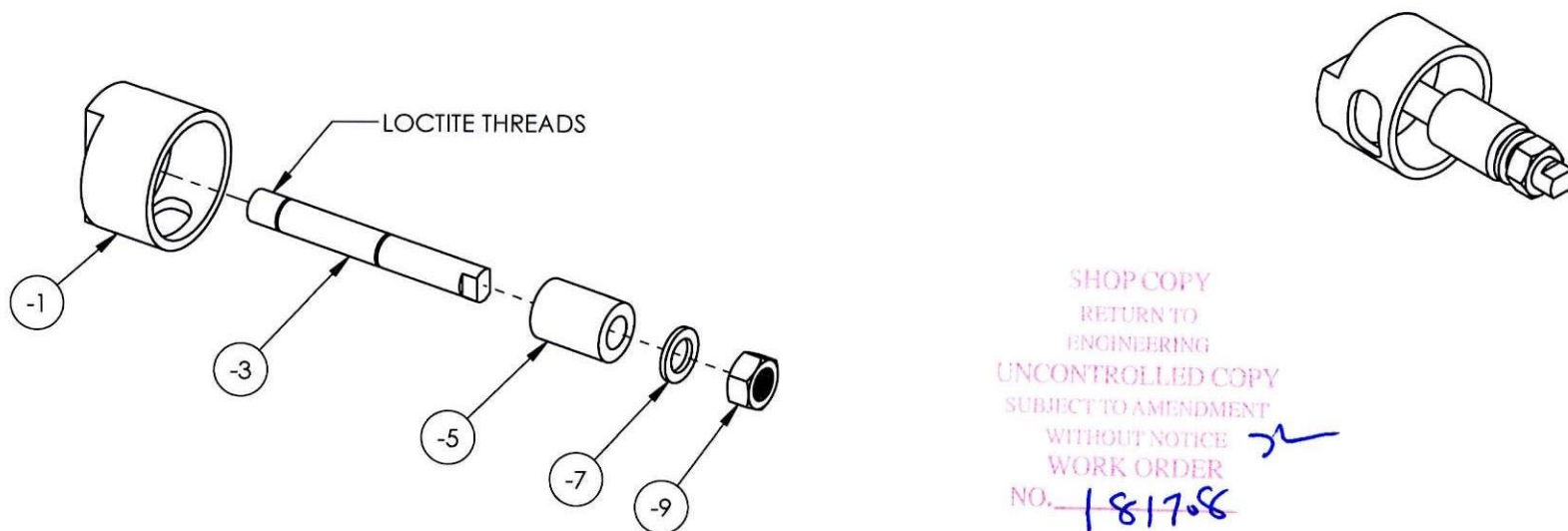
Exp Date:

Instructions:

Date: 08/07/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		BROKE OUT INTO INDIVIDUAL TOOLS FROM KIT RBW6305G00132-3G.	4/7/2011	RJC	
1		-3 CH'D DIM WAS $\varnothing.375$ IS $.370 +.000 -.005$, ADDED THREAD NOTE $\varnothing.370-.367$. -5 CH'D DIM WAS $\varnothing.381$ IS $\varnothing.375 +.005-.000$.	5/10/2013	CFS	GE
2		-3 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142.	5/6/2014	LA	RJC
3	15-0321	-1 CH'D MATERIAL CALLOUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. -3 DELETED DIMS $\varnothing.370 +.000-.005$ AND $\varnothing.370-.367$. -5 CH'D MATERIAL CALLOUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T.	10/2/2015	RJC	JAG



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WORK ORDER

NO. 181708
20180807

NOTES:

1. REF. AGUSTA T/N: 3G6305G01232.
2. PART OF KIT RBW6305G00132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RECEIVER	4140 Q&T / 4142 Q&T		2
			-3	1	STUD	4140/4142	$\varnothing 3/8$ X 3-1/8 (MCMASTER-CARR #8935K336) MODIFIED	3
			-5	1	SPACER	4140 Q&T / 4142 Q&T		4
		B/O	-7	1	WASHER	STEEL	$\varnothing 3/8$ AN960-616L	1
		B/O	-9	1	HEX NUT	STEEL	3/8-24 UNF -2B AN315-6	1
		B/O	-11	1	LOCTITE 262		AS REQUIRED	N/S

DART AEROSPACE	
TITLE GIMBAL TORQUE TUBE BUSHING REMOVER	
DWG NO. RBW6305G01232-3G	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1	DRAWN BY: PERRITT APPROVED <i>D. West</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .016R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 1:2	DATE 4/7/2011
SHEET 1 OF 4	